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Annex no. 2
to the Request or Proposal no.:
01/POIR.01.01.01-00-0005/20/2022
upgraded CCV Line,

A model form of Proposal including required declarations and statements, together with technical specification of the Subject Matter of the Contract

.....
Place and date

PROPOSAL FORM

TENDERER:

Name :	
Address:	
Tax Id. No. (NIP) (if any)	
VAT	
Contact person:	
Position:	
e-mail address:	
Telephone no.:	

CONTRACTING ENTITY: Tele-Fonika Kable S.A., ul. Hipolita Cegielskiego 1, 32-400 Myślenice

Dear Sir/ Madam,

In response to the Request for Proposal of (date), Request No.: **01/POIR.01.01.01-00-0005/20/2022 - upgraded CCV Line** for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components:

- extruder and screw for the semi-conductive screen,
- two pay-off devices,
- one take-up device,
- induction preheater coil,
- guiding system for RM, RMC, RMS conductors,
- magnetic separator system in installed in the feeding and handling system for insulating material
- triple crosshead for 3 layers of cable insulating system,
- auxiliary caterpillar 2,
- length meter counter,
- insulation system surface scanner behind the cooling section,
- calculating programme,
- materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier.

We submit a proposal in accordance with the scope presented in the Request for Proposal.

I. INFORMATION REGARDING MEETING TECHNICAL AND FUNCTIONALITY CONDITIONS OF THE SUBJECT MATTER OF THE CONTRACT:

1. Upgraded CCV Line

Item	Functionality - CCV Line	Information on meeting required functionality enter YES or NO
1.	Upgrade of the existing CCV line in accordance with the technical specification	
2.	Equipping the line with the double pay-off and take-up devices adapted to the available area in the production building, meeting the technical description	
3.	Extrusion of insulation and semi-conductive screens made of XLPE materials, in accordance with the technical description.	
4.	Guiding system for RM, RE, RMC, RMS conductors	
5.	Additional compacting system before the extrusion crosshead for RMS conductors	
6.	Possibility to filter insulating material through magnetic separator	
7.	Equipment for outer semi-con screen surface monitoring installed behind the cooling section	
8.	Line control system adapted to the scope of the upgrade and compatible with the existing line	
9.	Modification of the semi-con screens plastication system	
10.	Equipping the line with the crosshead for extrusion of 3-layer insulation systems	
11.	Calculating software	

Item	Technical parameters - CCV line	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Range of conductor cross-sections	Al: 150 -3200 mm ² Cu: 150- 3000 mm ²			
2.	Maximum diameter of insulated core	up to 150 mm			
3.	Voltage range for insulation	10 – 500 kV			
4.	Nitrogen pressure	Up to 15 bar			
5.	Maximum weight of an insulated core	up to 40 kg/m			

6.	Thickness range for conductor screen	0,4 - 2,5 mm			
7.	Thickness range for insulation	up to 32 mm			
8.	Thickness range for insulation screen	0,4 - 2,0 mm			
9.	Line speed	0,3 - 25 m/min			
10.	Line colour - fixed elements - moving parts - control panels and cabinets	RAI 6021 RAI 1003 RAI 7035			
11.	CE Certificate	yes			

2. Pay off device

Item	Functionality – Pay-off Device	Information on meeting required functionality enter YES or NO
1.	Automatic lifting and lowering of the drums	
2.	Enabling drum change without the need of line stop	

Item	Technical parameters – Pay-off device	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Number of pay-off devices	2 pieces			
2.	Drum diameter - standardized by DIN	1800 - 5000 mm			
3.	Drum width - standardized by DIN	1600 - 3300 mm			
4.	Carrying capacity	up to 75 tons			

3. Take-up devices

Item	Functionality – Take up devices	Information on meeting required functionality enter YES or NO
1.	Automatic lifting and lowering of the drums	
2.	Possibility of device selection depending on the type of cable produced and lifting capacity of the device	

Item	Technical parameters – Take up devices	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Number of take-up devices	1 piece			
2.	Drum diameter -standardized by DIN	1800 - 5000 mm			
3.	Drum width - standardized by DIN	1800 - 3900 mm			
4.	Carrying capacity	up to 90 ton			

4. Auxiliary caterpillar and length meter counter before the take-up

Item	Functionality – Auxiliary caterpillar and length meter counter before the take-up	Information on meeting required functionality enter YES or NO
1.	Caterpillar capstan appropriate for line parameters	
2.	Additional length meter counter appropriate for the line	
3.	Required control system integrated with the existing CCV line	

Item	Technical parameters - Auxiliary caterpillar and length meter counter before the take-up	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Auxiliary caterpillar	1 set			
2.	Caterpillar-type length metre counter	1 set			

5. Induction heater system for the conductor before the crosshead

Item	Functionality - Induction heater system for conductor before the crosshead	Information on meeting required functionality enter YES or NO
1.	Coil diameters suitable for the entire range of cross-sections of conductors	

Item	Technical parameters - Induction heater system for the conductor before the crosshead	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Number of coils	3 pieces			
2.	Coil diameter range	630 -1000 mm ² 1200-2000 mm ² > 2000 - 3200 mm ²			

6. Guiding system for RM, RE, RMC, RMS conductors

Item	Functionality – Guiding system for RM, RE, RMC, RMS conductors	Information on meeting required functionality enter YES or NO
1.	Compacting system for RMS conductor before the crosshead	
2.	The system for running the conductor in the centreline of the crosshead	

Item	Technical parameters – Guiding system for RM, RE, RMC, RMS conductors	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Range of RMS conductors compacting system	Al/Cu 800 - 3200 mm ²			

7. Modification of the plastication system for the semi-con screens

Item	Functionality – Modification of the plastication system for the semi-con screens	Information on meeting required functionality enter YES or NO
1.	Replacement of the extruder for the semi-con screen	
2.	The extruder to be equipped electric and water heating and cooling systems (extruder water cooling system)	
3.	Possibility to move extruders backwards	
4.	Necessity to adapt existing pellet feeding system to the new extruder.	
5.	The screw for the outer semi-con screen extruder with new geometry	

Item	Technical parameters – System of horizontal extruders	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Number of extruders to be replaced	1 piece			
2.	Extruder barrel diameter for the semi-conductive screen	min. 80 mm			
3.	Length of extruder barrel	min. 20D			
4.	Extruder efficiency/capacity	20 - 60 kg/h			
5.	New screw for the outer semi-con screen extruder	80 mm			

8. A 3-layer crosshead for cable insulation of not less than 150mm in diameter

Item	Functionality – A triple crosshead for insulation of at least 150mm in diameter	Information on meeting required functionality enter YES or NO
1.	Crosshead for extrusion of a three-layer insulation system in one operation: conductor screen, insulation, insulation screen or optional conductor screen, insulation	
2.	Manual centring for each layer	
3.	Easy disassembly of extruder fittings/connectors	
4.	Ergonomic and safe crosshead change	
5.	Fast crosshead cleaning	
6.	Tooling for extrusion: 2 sets for a prototype cable trial production	
7.	Hydraulic extension of the distributor (optional)	
8.	Ergonomic and safe tooling change	

Item	Technical parameters – A triple crosshead for insulation of at least 150mm in diameter	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Number of crossheads	1 piece			
2.	Diameter at the entrance of the crosshead	20 - 90 mm			
3.	Thickness range of extrusion of insulation	4 - 35 mm			
4.	The crosshead must be equipped with water or water-electric heating	40- 130°C			
5.	The crosshead must be equipped with the system for temperature measurement of individual components	set of sensors			

9. Magnetic separator in the insulating material feeding system into the extruder

Item	Functionality – Magnetic separator to be installed in the extruder feeding system for the insulating material	Information on meeting required functionality enter YES or NO
1.	Separation of metallic contaminants from the insulating material (granulate)	
2.	Magnetic separator must be adapted to the gravitational feeding system installed over the extruder hopper of the CCV line	
3.	Magnetic components must be easy to clean	
4.	Stainless steel parts with polished finishing of the inner and outer surface	
5.	Required integration with the existing CCV line	

Item	Technical parameters – Magnetic separator installed in the insulation feeding system to the extruder	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Separator capacity	up to 600 kg/h			
2.	Removal of metallic impurities from the material	up to 100%			

10. Insulation system surface scanner behind the cooling section

Item	Functionality – Surface scanner for insulation system installed behind the cooling section	Information on meeting required functionality enter YES or NO
1.	Monitoring of the insulation system surface quality behind the cooling section	
2.	The system must enable real-time data recording and sending from the measuring devices	
3.	Appropriate operation of the device from the start of the production length to its completion.	
4.	Required control system integrated with the existing CCV and the possibility to show the parameters in the line control room	

Item	Technical parameters – Hot / cold geometry measurement system	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Measurement of the diameter and geometry of the "cold" insulation system: a) Diameter over the insulation screen	up to 155 mm			
2.	system that enables recording and transmitting all data from measuring instruments in real time	set			

11. Cable calculating software

Item	Functionality – Calculation program	Information on meeting required functionality enter YES or NO
1.	Calculating software for preparation recipes of HV, EHV AC/DC cables	

12. Hydraulic cable cutters

Item	Functionality – Hydraulic cable cutters	Information on meeting required functionality enter YES or NO
1.	Possibility of cutting the product	

Item	Technical parameters – Hydraulic cable cutters	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)

			YES or NO)		
1.	Cable cutters covering the diameter range of 0-150 mm with the pump and transport trolley	1 piece			
2.	Jib crane for hanging cable cutters	1 piece			

13. Additional equipment

Item	Functionality - Additional equipment	Information on meeting required functionality enter YES or NO
1.	Cable drum pushers	
2.	Hydraulic press with a head for connecting conductors	

Item	Technical parameters - Additional equipment	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	100 t Drum pusher	1 piece for 100 ton or alternatively 2 pieces -50 t each			
2.	Hydraulic press	1 piece			
3.	Range of conductor cross-sections	Al /Cu 800-3000 mm ²			
4.	Dies for the head	set			

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14. Materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier

Item	Functionality – Materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier	Information on meeting required functionality enter YES or NO
1.	Complete wiring and cabling	
2.	Control and power cabinets necessary for the supplied equipment	
3.	Other materials necessary for the assembly and commissioning of the line	
4.	A set of accessories for selected acceptance cables	
5.	Supplier supervision during installation, line start-up to be performed by the supplier	

Item	Technical parameters – Materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier	Value	Information on meeting the requirement (declare whether the value meets the requirement by entering YES or NO)	Information on meeting the requirement (enter the parameter value of the offered item)	Comments (enter if applicable)
1.	Complete wiring Control cables Power cables ICT cables Specialized cables and connectors needed to connect and run the line after the upgrade	1 set 1 set 1 set 1 set			
2.	Control and power cabinets for the supplied equipment Power cabinets Control cabinets	1 set 1 set			
3.	Materials necessary for the line assembly and the start-up	1 set			
4.	Complete tooling for selected acceptance cables	2 sets			

5.	Supplier supervision during installation and commissioning of the line				
	a. supervision during installation	min. 5 days			
	b. synchronization and commissioning of the line	min. 20 days			
	c. acceptance tests and training of the customer personnel	min. 5 days			
	d. costs related to the accommodation and transport of the Supplier's personnel	1 set			

II. **FLAT-PRICE**

Subject Matter of the Contract	Net flat-rate price - currency	Gross flat-rate price (if applicable ¹)
for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components: <ul style="list-style-type: none"> - extruder and screw for the semi-conductive screen, - two pay-off devices, - one take-up device, - induction preheater coil, - guiding system for RM, RMC, RMS conductors, - magnetic separator system in installed in the feeding and handling system for insulating material, - triple crosshead for 3 layers of cable insulating system, - auxiliary caterpillar 2, - length meter counter, - insulation system surface scanner behind the cooling section, - calculating programme, - materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier - ² (price-currency) - (price-currency)

² Enter price together with the currency in which the price is expressed

III. WARRANTY

Subject matter of the contract	Warranty period (in full months)
<p>for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components:</p> <ul style="list-style-type: none"> - extruder and screw for the semi-conductive screen, - two pay-off devices, - one take-up device, - induction preheater coil, - guiding system for RM, RMC, RMS conductors, - magnetic separator system in installed in the feeding and handling system for insulating material, - triple crosshead for 3 layers of cable insulating system, - auxiliary caterpillar 2, - length meter counter, - insulation system surface scanner behind the cooling section, - calculating programme, - materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier 	<p>.... (in months, enter the number of months)</p>

IV. TIME OF ORDER DELIVERY

Subject Matter of the Contract	The expected date of order completion from the moment of signing the contract (in months) (the order completion date should include the entire subject of the contract as described in part I of the request for proposal, i.e. including design, delivery, commissioning and acceptance)
<p>for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components:</p> <ul style="list-style-type: none"> - extruder and screw for the semi-conductive screen, - two pay-off devices, - one take-up device, - induction preheater coil, - guiding system for RM, RMC, RMS conductors, - magnetic separator system in installed in the feeding and handling system for insulating material, - triple crosshead for 3 layers of cable insulating system, - auxiliary caterpillar 2, - length meter counter, - insulation system surface scanner behind the cooling section, - calculating programme, 	<ol style="list-style-type: none"> 1) Execution of the upgraded CCV line design 2) New components for upgraded CCV line delivery: 3) Commissioning and final acceptance of the upgraded CCV line <p>(in months, enter the number of months)</p>

-materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier

V. TIME OF FAILURE REMOVAL IN TERMS OF ELECTRONICS AND INSTRUMENTATION

Subject Matter of the Contract	Time of failure removal in terms of electronics and instrumentation (in calendar days) <i>Fulfillment of this criterion is understood as the number of calendar days starting from the reception of notification by the Supplier until the time of restoring full functionality of the equipment</i>
<p>for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components:</p> <ul style="list-style-type: none"> - extruder and screw for the semi-conductive screen, - two pay-off devices, - one take-up device, - induction preheater coil, - guiding system for RM, RMC, RMS conductors, - magnetic separator system in installed in the feeding and handling system for insulating material, - triple crosshead for 3 layers of cable insulating system, - auxiliary caterpillar 2, - length meter counter, - insulation system surface scanner behind the cooling section, - calculating programme, -materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier 	<p style="text-align: center;">....</p> <p style="text-align: center;">(enter the number of calendar days)</p>

VI. SPECIFY VALIDITY TIME OF THE PROPOSAL

Validity time of the Proposal (in days)	<p style="text-align: center;">...</p> <p style="text-align: center;">(in days, enter the number of days)</p>
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VII. STAFF TRAINING

Subject Matter of the Contract	The price of the Subject Matter of the Contract includes staff training
<p>for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components:</p> <ul style="list-style-type: none"> - extruder and screw for the semi-conductive screen, - two pay-off devices, 	<p><input type="checkbox"/> YES</p> <p><input type="checkbox"/> NO ³</p>

³ Tick the applicable



- one take-up device,
- induction preheater coil,
- guiding system for RM, RMC, RMS conductors,
- magnetic separator system in installed in the feeding and handling system for insulating material,
- triple crosshead for 3 layers of cable insulating system,
- auxiliary caterpillar 2,
- length meter counter,
- insulation system surface scanner behind the cooling section,
- calculating programme,
- materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier

VIII. COUNTRY OF ORIGIN OF THE DELIVERY ITEM

Subject Matter of the Contract	Country of origin of the Subject Matter of the Contract
<p>for the development of the documentation, delivery of the equipment and upgrading of the existing EPL 50 421 CCV line. The upgrade shall consist of the following components:</p> <ul style="list-style-type: none"> - extruder and screw for the semi-conductive screen, - two pay-off devices, - one take-up device, - induction preheater coil, - guiding system for RM, RMC, RMS conductors, - magnetic separator system in installed in the feeding and handling system for insulating material, - triple crosshead for 3 layers of cable insulating system, - auxiliary caterpillar 2, - length meter counter, - insulation system surface scanner behind the cooling section, - calculating programme, -materials necessary for the installation, commissioning and acceptance tests of the line as well as line start-up performed by the representatives of the supplier 	<p style="text-align: center;">...</p> <p style="text-align: center;">(enter the name of the country)</p>

IX. CONSENT FOR PROCESSING PERSONAL DATA:

I hereby declare that:

- I have read the information clause for Tenderers included described below

YES, NO¹

- I give my consent for my personal data to be processed within the scope defined in listed below

YES, NO²

As far the personal data is concerned, Tele-Fonika Kable S.A informs that the data Administrator is TELEFONIKA Kable S.A. with its registered office in Myślenice; 32-400, ul. Hipolita Cegielskiego 1 (hereinafter referred to as the "Company"). The administrator can be contacted via the email address: daneosobowe@tfkable.com in all matters concerning processing of personal data and the use of rights in relation to the data processing. Your data will be processed for needs of responding to enquiries submitted by you; the legal basis for data processing is the necessity of implementation of the legitimate interest of the Administrator. A legitimate interest of the Administrator is selling and supporting the sale of its products and services, purchasing and supporting the purchase of goods and services and taking the opportunity to submit information about its services to the customer submitting offers tailored to needs and interests of the customer and increasing the sales of its services. Your personal data may be shared with:

- entities processing the personal data on behalf of the administrator (among others, providers of IT services) – these companies process the data on the basis of an agreement with the Administrator and solely on the instructions from the Administrator;
- entities providing or settling funding from public funds;
- entities providing consulting services, entities providing auditing services;
- other data administrators entitled to obtain data on the basis of applicable law, including the Ministry of Investment and Development as a data administrator in the Central Information System SL 2014.

Your personal data will be stored until the expiry of the storage obligation resulting from the provisions of the law, including applicable regulations on State aid. You have the right to access your data and to request their rectification, erasure, or limitation of their processing. At your request, the Administrator shall provide a copy of the personal data that are subject to processing, whilst any subsequent copies requested by you may be subject to a fee imposed by the Administrator at a reasonable amount resulting from administrative costs. You have the right to withdraw your consent to processing of your data. Consent withdrawal does not affect the lawfulness of the processing, which had taken place on the basis of the consent given prior to the withdrawal. To the extent that your data are processed by automated means with a view to the conclusion and execution of the Contract or data processed on the basis of your consent, you also have the right to transfer your personal data, namely to obtain your personal data in a structured, widely-used machine readable form. You can also forward the data to another data administrator. You also have the right to issue a complaint to the supervisory authority in charge of personal data protection. In order to exercise these rights, please contact the Data Administrator. The contact details are provided above. Providing personal data for the aforementioned purposes is voluntary. The Tenderer declares that they have read the information clause for Tenderers and give their consent to personal data processing by confirming the above in the Proposal Form that constitutes Annex 2 to this Request for proposal

¹ Tick the applicable

² Tick the applicable

X. REPRESENTATIONS:

1. **WE DECLARE**, that we have read the content of the Request for proposal, explanations and changes to the Request for proposal provided by the Contracting Entity and we deem ourselves bound with the provisions contained therein and the terms and rules of the tender procedure.
2. **WE ACCEPT** the payment terms specified by the Contracting Entity in the Request for proposal
3. **WE ARE** bound by the Proposal for the time period defined in the Request for proposal, however, not shorter than 90 days.
4. **We undertake** to submit performance bond along with all the applicable warranties guarantees specified in the Request for Proposal.
5. The devices presented in the Proposal are **NEW** and **COMPLY** with all legislation which allows for its use in Poland.
6. **WE ARE a manufacturer or an authorized representative of the manufacturer** of the subject of the contract described in section I of the Request for proposal On the request of the Contracting Entity we shall provide documents that confirm cooperation with the manufacturer that enables us to deliver the subject matter of the contract.
7. **WE DECLARE** that the subject matter is free of legal defects and the interest of third parties.
8. **WE ATTACH to the Proposal the technical specification of the Subject Matter of the Contract**

.....

Signature of the Tenderer